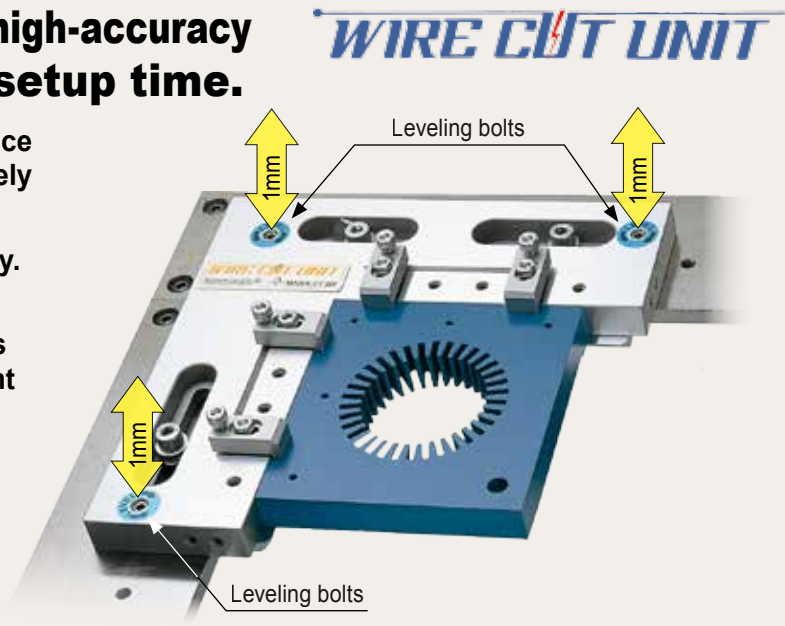


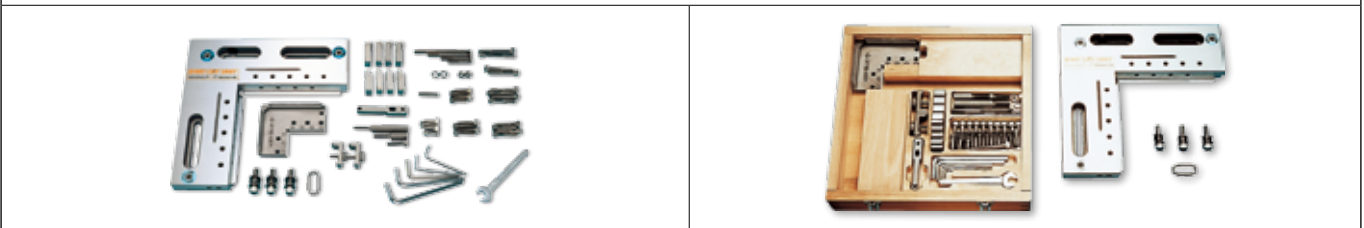
## A work-piece fixture with high-accuracy positioning and short setup time.

- ▷ A work-piece having a datum surface can be accurately attached by merely affixing it to the wire cut unit body.
- ▷ You can clamp a work-piece quickly.
- ▷ After the work-piece is clamped, horizontal and parallel adjustments are possible due to the independent fine adjustment functionality.



### Wire Cut Unit set

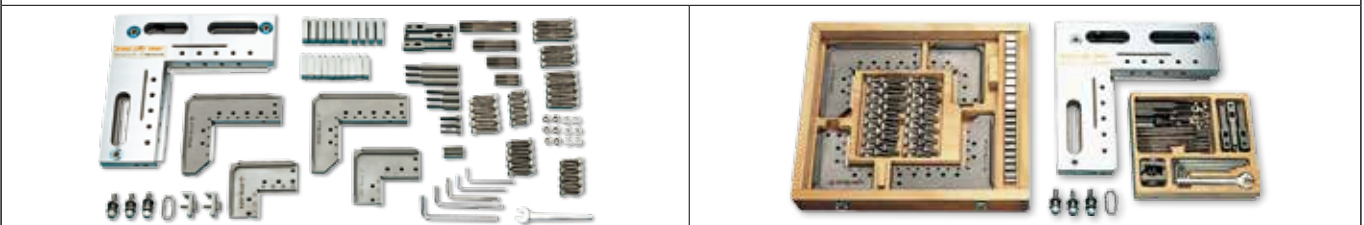
#### WCU - A set



#### WCU - B set



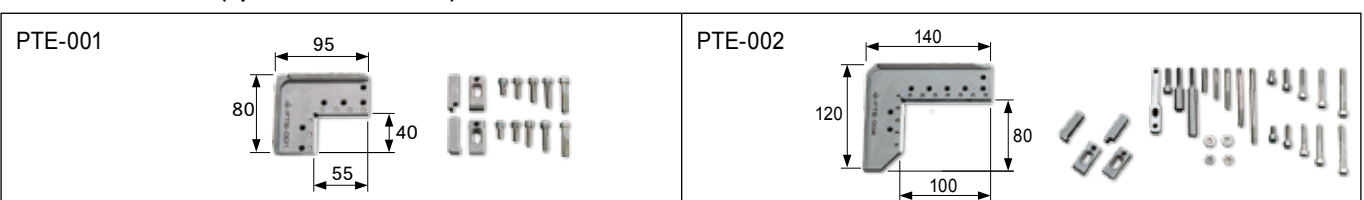
#### WCU - C set



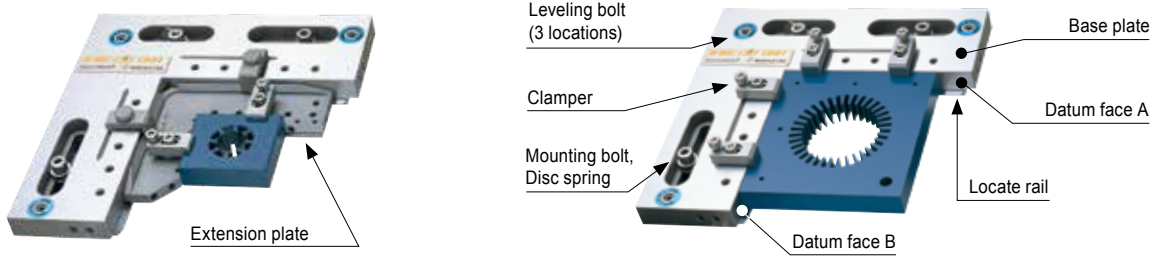
※The right side is the state where set contents are stored in the case.

### Extension Plate (optional accessories)

Case is not included.



## Examples of use



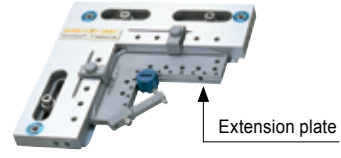
Large work-piece - Clamp on



Square work-piece - Side Clamp



Small round work-piece - Side Clamp with the extension plate



## Set Contents

Name	Model No.	A set	B set	C set	Extension plate (Option)	
		WCU-A	WCU-B	WCU-C	PTE-001	PTE-002
Base plate	-	1 pc.	1 pc.	1 pc.	-	-
Extension plate (only plate)	PTE-001	1 pc.	1 pc.	2 pcs.	1 pc.	-
	-002	-	1 pc.	2 pcs.	-	1 pc.
Clamper	CLP-101	4 pcs.	6 pcs.	10 pcs.	2 pcs.	2 pcs.
	-102	4 pcs.	6 pcs.	10 pcs.	2 pcs.	2 pcs.
	-201	1 pc.	2 pcs.	3 pcs.	-	1 pc.
Grip	GRP-002	2 pcs.	2 pcs.	2 pcs.	-	-
Adjusting bolt	AJB-M6-L ( L= 30, 50, 80 )	1 ea.	2 ea.	3 ea.	-	1 ea.
Stud bolt	STB-M6-L ( L= 40, 50, 70, 90 )	1 ea.	2 ea.	3 ea.	-	1 ea.
Cap bolt M6 × L	-	L=16, 20, 25, 30, 35 4 ea. L=40, 50 2 ea.	L=16, 20, 25, 30, 35 6 ea. L=40, 50 4 ea.	L=16, 20, 25, 30, 35 10 ea. L=40, 50 6 ea.	L=16, 20, 25, 30, 35 2 ea.	L=16, 20, 25, 30, 35, 40, 50 2 ea.
Set screw (Kultopp) M6×30	-	1 ea.	2 ea.	3 ea.	-	1 pc.
Nut, Washer M6	-	2 ea.	4 ea.	6 ea.	-	2 ea.
Hexagonal wrench, spanner	-	1 set	1 set	1 set	-	-

## Specification

This unit uses stainless steel that is highly resistant to corrosion and wear.

Max. work-piece dimensions	160mm(6.30")×160mm(6.30")
Max. work-piece weight	15kgs(33lbs)
Main body weight	4.3kgs(9.5lbs)
Material	SUS420J2(Stainless steel)
Hardness	50HRC
Datum surface squareness	5 μm(.0002")/100mm(3.94")
	$M \perp A \cdot B$ $A \perp B$

